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FQA-360 Software Options

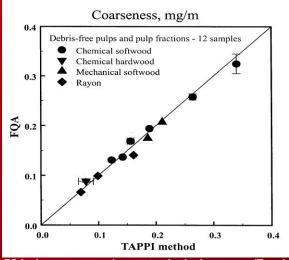
COARSENESS AND HARDWOOD/SOFTWOOD RATIO MIXTURE SOFTWARE

Coarseness: This option allows the FQA-360, and HiRes FQA, to accurately measure the mean fiber coarseness of a pulp sample.

The mean fiber coarseness is defined as:

Coarseness = (OD sample mass) / (total fiber length)

Published results found that the FQA agreed significantly with standard microscopy.





Coarseness accuracy with the FQA is ensured because the <u>entire</u> sample is drawn from the beaker eliminating errors from poor mixing or fiber flow fractionation.

The FQA-360 Coarseness measurement meets all the requirements and specifications of ISO Standard 23713.

Hwd/Swd Ratio: The software prompts the user to enter the average fiber length, L_w , and coarseness, C, of the parent species. It uses these values to estimate the fraction, F, of the softwood, *sw*, and hardwood, *hw*: in a pulp blend using the equations:

$$F_{sw} = C_{sw}(L_{wm} - L_{wh}) / [C_{sw}(L_{wm} - L_{wh}) + C_{hw}(L_{ws} - L_{wm})]$$

SHIVE ANALYSIS SOFTWARE

The combined cross-sectional area of the 3 fluid layers in the FQA cytometric flow cell is 33 mm². Consequently, large cellulose structures, such as shives, can be analyzed.

A published report (Joss et al, Appita J, 2006) found that 3 morphological parameters are required to properly describe a shive: Effective Length, Shive Area and Branch Index. The FQA-360 measures all 3 of these parameters.

Two shives may have the same effective length and area. By measuring the Branch index, it is possible to distinguish shives that are dense and compact from



A 9mm shive detected by the FQA-360

highly branched shives. Usually branched shives pose fewer problems for sheet runnability.

The optional Shive Analysis runs concurrent with the FQA-360 fiber measurements. The Shive Analysis results include the means, variances and distribution histograms for: Effective Length, Shive Area, and Branch Index.

A table of Effective Length vs. Area is available. Also, shive images may be saved and displayed.

VESSEL ELEMENT ANALYSIS SOFTWARE

The Vessel Element Analysis runs concurrent with routine FQA-360 testing. The results include the means, variances and distribution histograms for: The Effective Length, Effective Width, L/W aspect ratio and Area.

A table of Vessel Element Length vs. Width is available. Also, Vessel Element images can be saved and displayed.



Vessel elements detected by the FQA-360